



**TECHNICAL  
INFORMATION**

PROJECT: \_\_\_\_\_  
LOCATION: \_\_\_\_\_  
ARCHITECT: \_\_\_\_\_  
ENGINEER: \_\_\_\_\_  
SALES ENGINEER: \_\_\_\_\_  
DATE: \_\_\_\_\_



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**Joining Instructions for Wet Lay-Up General Information**

**Preparation**

Two lay-ups may be required to prevent sag and overheating of the resin during hardening.

Where accessible, the inside surface of the joint should be covered with 1-2 piles of fiberglass mat 4-6" wide and 1 ply of 6-8" wide surfacing veil or mat saturated with resin.

Lay the widest section of the mat on a flat surface treated with release agent or covered with releasing film. Wet the entire surface with resin mix, using a paint brush and/or roller.

Position the next ply of glass, staggering the pieces properly.

Wet out the layer with resin mix. Remove as much air as possible with brush and/or roller toward the edges of the laminate section. Be careful to not remove excessive resin from an area.

Repeat with proper sequence of glass until all plies have been saturated with resin and formed into one integral unit.

**Wet Joint**

